



LATHE & SHAPING TOOLING

DIN 327

M2 HSS

Cylindrical 2-Flute End Mills – HSS M2

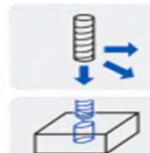
DESCRIPTION & FEATURES

Center-cutting 2-flute end mills engineered for slotting, keyway cutting, and plunge milling. Large chip gullets allow fast material removal and efficient chip evacuation without clogging.

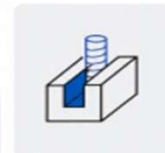
- ▶ Center cutting geometry enables direct plunge milling into solid workpiece
- ▶ Extra wide flute cavities prevent chip packing in deep slots
- ▶ High dimensional accuracy for ISO keyway milling
- ▶ Suitable for aluminum, brass, copper, and mild steel



ISO
1641/1
DIN
327



HSS λ 30°



TECHNICAL SPECS

Material	HSS M2
Plunge Capability	Yes (Direct Milling)
Helix Angle	30° Right –Hand Spiral
Shank Type	Weldon Shank (DIN 1835 B)

SKU & Dimensional Ordering Matrix

SKU	GTIN / BARCODE	DIMENSIONS	GRADE / STANDARD
DJS-EM-2F-M2-006MM	392644290039	6mm	DIN 327 HSS
DJS-EM-4F-M42-0125I	392644290040	8mm	DIN 327 HSS
DJS-EM-4F-M42-0125I	392644290041	1/4in	DIN 327 HSS